

3
13/6 - 40
142

5

Profile Deck.

Swan Hunter & W.R.

N^{os} 1369. 1371. 3. 5.

Manicouagan * 30. 10. 28.
ex Empire Nothor
N/N Manitoulin

1369. "John A. McKeller".

1371. "W. A. Houston".

1373. "Ralph Gilchrist".

1375. "Joseph P. Burke".

DELAWARE
CHEYENNE

PLANS TRANSFERRED
TO SISTER VESSEL

Soreldoe ★

Profile Decks

Swan Hunter 1369-71-3-5

By



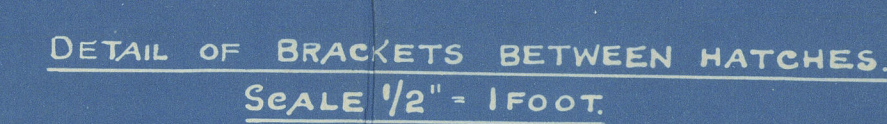
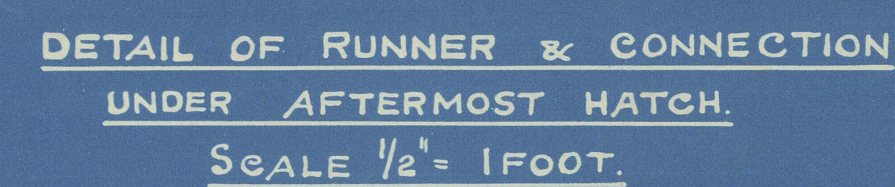
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Foundation

004512-0/04519-0207

TO CLASS B. S.* FOR SERVICE ON GREAT LAKES &

SCALE $\frac{1}{8}'' = 1 \text{ FT.}$



H

Midship Section.

Swan Hunter & W.R.

N^{os} 1369. 1371. 3. 5.

manicouagan *

30 - 10 - 28.

EX EMPIRE ROTHER

1369. John D. McKeller.

1371 C. H. Houston. -

1373 Ralph Gilchrist

1375 Joseph S. Burke.

DELAWARE

PLANS TRANSFERRED
TO SISTER VESSEL

Saxeloc *

004512-004519-0206

4-5-4

20-0-4
4-5-4
15-7



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4
Midship Section

Swan Hunter 1369-1-3-5.

Bag.

004512-004519-0206



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7

Sternframe.

Swan Hunter & W.H.

N^{os} 1369. 1. 3. 5.

maniconagan * 2. 11. 28.
ex Empire Mother

1369. "John A. McKeller"

1371. "W. H. Houson"

1373. "Ralph Gilchrist"

1375. "Joseph R. Burke."

PLANS TRANSFERRED
TO SISTER VESSEL

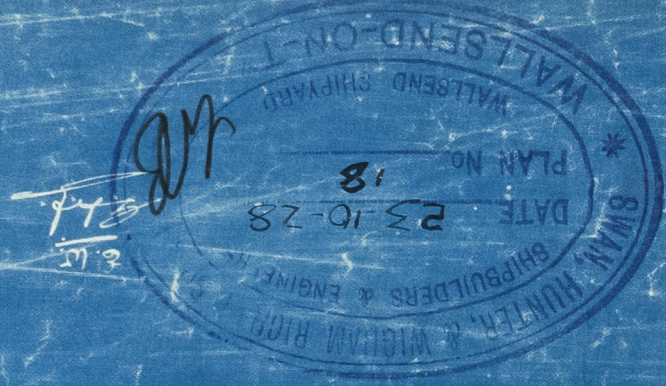
Soreldoe *



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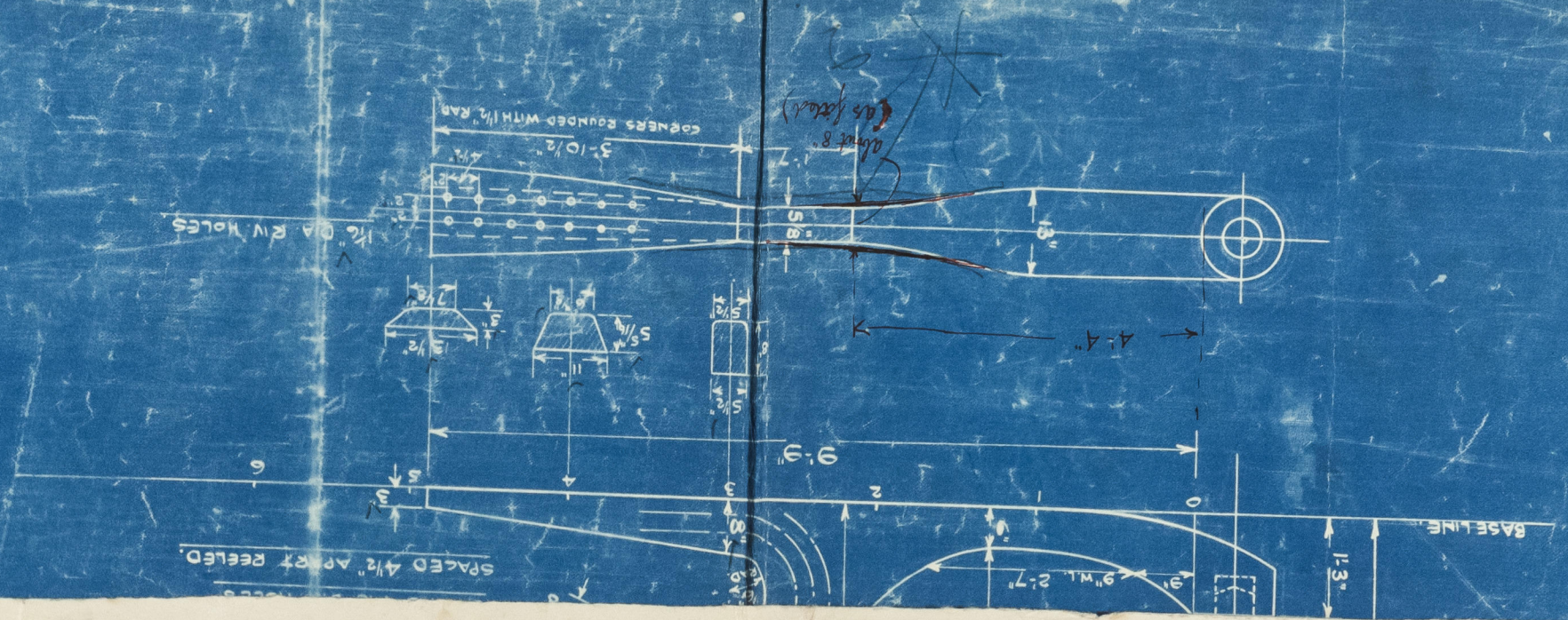
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004512-004519-0205



DETAIL OF BOTTOM GUDGEON.
SCALE 3"=1'

004512-004519-0205



7
Sternframe

Swan Hunter 1369. 1-3-5

Bag

004512-004519-0205



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N^o 1369-71-3-5 SHIPS.

25 OCT 1928

STERNFRAME.

OF FORGED STEEL TO PASS BRITISH CORP. TESTS
FOR SERVICE ON THE GREAT LAKES & RIVER ST. LAWRENCE.

SCALE 1/2" = 1 FT.

DIMENSIONS GIVEN ARE TO BE CAREFULLY WORKED TO, & NOT EXCEEDED, AS WE ONLY PAY ON WEIGHTS CALCULATED TO THESE DIMENSIONS.

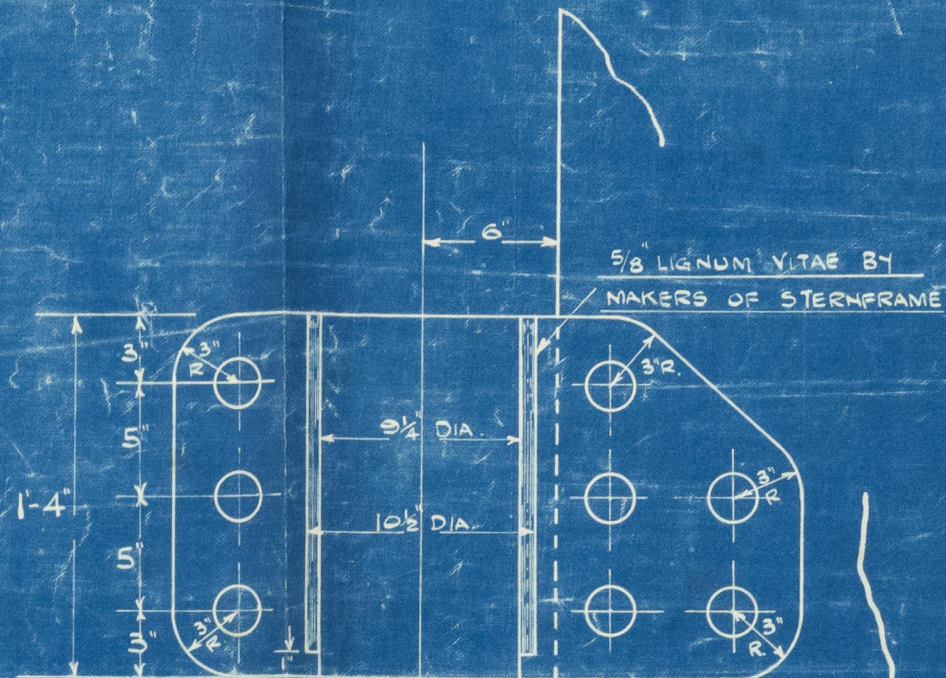
FRAME NOT TO BE PAINTED BUT TO HAVE A COAT OF OIL.

CENTRE LINE OF BEARING GUDGEON & BOTTOM GUDGEON TO BE IN A STRAIGHT LINE & SQUARE TO BASE LINE.

WEIGHT OF FRAME TO BE PAINTED ON BEFORE DESPATCH.

ALL DRILLING & MACHINING TO BE DONE BY MAKERS.

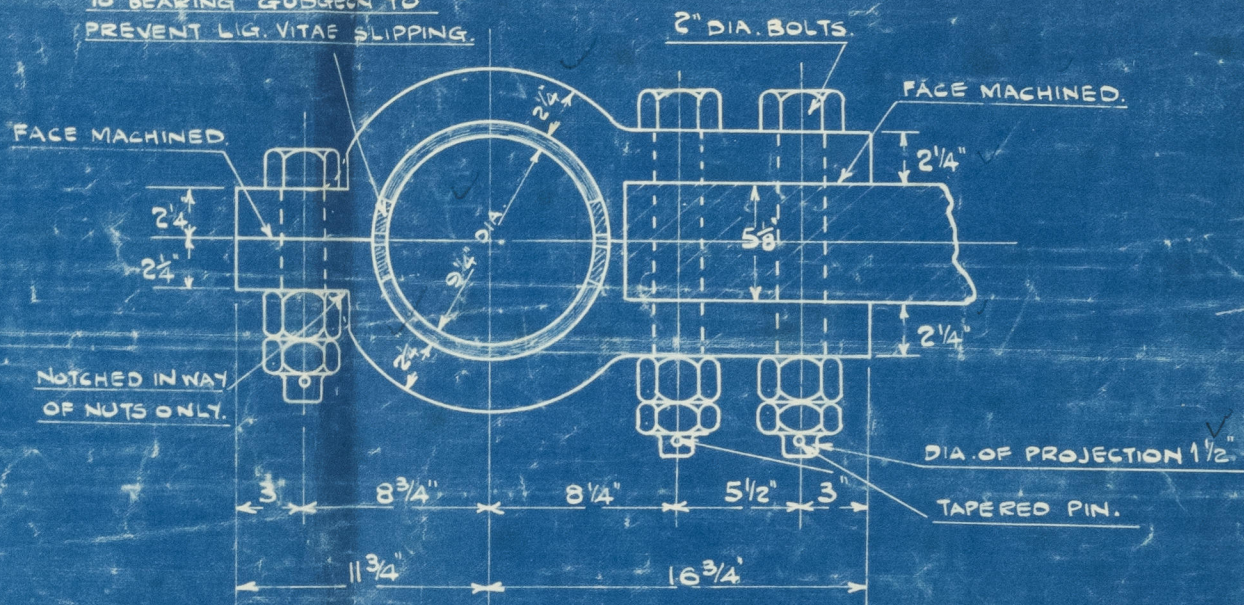
SPECIAL CARE TO BE TAKEN THAT HEIGHT OF CENTRE OF SHAFT ABOVE BASE LINE IS CORRECT & THICKNESS OF BOTTOM PIECE NOT EXCEEDED.



DETAIL OF SCARPH.

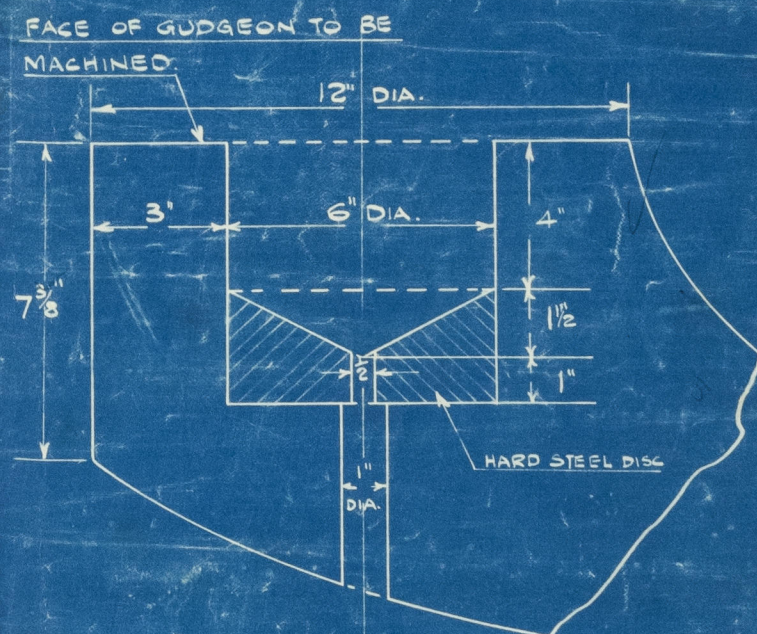
SCARPH TO BE MACHINED.

BRASS STRIPS 1 1/2" WIDE TAPPED TO BEARING GUDGEON TO PREVENT LIG. VITAE SLIPPING.



DETAIL OF BEARING GUDGEON.

SCALE 1/2" = 1 FT.



DETAIL OF BOTTOM GUDGEON.

SCALE 3" = 1 FT.



004512-004519-0205

⁶
Rudder

Swan Hunter 1369. 1-3-5.

Bag



⁶

Rudder.

Swan Hunter, W.H.

N^{os} 1369. 1371. 3. 5

Manicouagan *
ex Empire Brother.

30 - 10 - 28.

1369. "John A. Mc Keller"

1371. "E. A. Houston."

1373. "Ralph Gilchrist"

1375. "Joseph A. Burke."

PLANS TRANSFERRED
TO SISTER VESSEL

Soreldoc *



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